



CERTIFICATE EN ISO 3834-2

**Strojírny a stavby Třinec, a.s.
Průmyslová 1038, Staré Město
CZ-739 61 Třinec
Legal entity No.: 47674539**

**Certification Body No. 3170, accredited by CAI (ČIA, o.p.s.)
according to ČSN EN ISO IEC 17065:2013**

hereby confirms that the company has been examined and fulfils the requirements of welding process within the following scope of certification:
ČSN EN ISO 3834-2:2022


For the type of product/process:

Production and assembly of machine equipment and machine parts, steel structures, road and railway bridges and pressure equipment taking into account the requirements of ČSN EN ISO 3834-2:2022

Welding methods:	111 (SMAW), 135 (GMAW), 136 (GMAW), 138 (GMAW), 141 (GTAW), 121 (SAW) acc. to EN ISO 4063
Base materials:	Material group 1.1, 1.2, 3.2, 5.1, 6.2, 8.1, 8.2 acc. to ISO TR 15608 within a scope of qualified WPQR
Welding supervision:	Zbigniew Zaremba, born.: 28.12.1971, qualification EWE, C*/, internal
Deputy:	Marek Blahoňovský, born.: 17.3.1975, qualification IWE, C*/, internal
Test No:	5419008/07
Certificate awarded on:	28.06.2023
Valid until:	27.06.2026
Registration number:	3170/005/23



Prague, 30.06.2023


Ing. Tamara Remišová
COV TUV NORD Czech, s.r.o.

* / Qualification of welding supervision in accordance with a document EA 6/02 M:2013, EN ISO 14731:2019.
The documents used by the above-mentioned manufacturer are in accordance with the requirements acc. to EN ISO 3834-5, incl. EN ISO standards and other standards and regulations.
The report from the last audit is an integral part of the certificate.

Certificate No.: 3170/005/23, Annex No.1

Other deputies:

Tomáš Trombik / born.: 07.08.1980, qualification IWT, S*/, internal

Petr Michalek / born.: 03.04.1974, qualification IWT, S*/, internal

Product standard used: EN 1090-2, EN 13445, EN 13480, EN 12952, ČSN 732603, TKP point 19 A

Directives: PED 2014/68/EU, CPR 305/2011 EP

Welding processes (acc. to EN ISO 4063)	Groups of basic material (acc. to CEN ISO/TR 15608)
111	1.1; 1.2
135	1.1; 1.2; 3.2; 5.1; 8.1
136	1.1; 1.2; 8.1; 8.2
138	1.2
121	1.2
141	1.2; 5.1; 6.2; 8.1

Qualification of valid welding procedures should be adhered to during the welding process, and conditions for the performance of welder practical exams must be fulfilled in accordance with relevant standards and regulations for given area.

General requirements:

According to ČSN EN ISO 3834-2

Certificate revocation

Certification Body, which has issued this certificate, may revoke this certificate if:

- there are substantial doubts that welding was carried out according to respective standards
- there are substantial doubts that welding supervision was performed properly according to respective standards
- approved welding supervision is no longer available to the full extent
- valid welder and welding personnel certificates according to respective standards are not available
- welding according to respective standards is being carried out by welders and welding personnel that have not passed appropriate exams
- other conditions according to respective standards are no longer being fulfilled
- Certification Body is not allowed to perform yearly surveillance audits
- company waives the right to the certificate.

After certificate revocation, the company should confirm the certificate revocation to the Certification Body in writing.

If a valid certificate is to be renewed, it is necessary to request the Certification Body to extend the validity of the certificate at least **2 months** before the period of validity of the current certificate expires.

Distribution list:

1. Customer
2. Documents