

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

TÜVNORD/15085/CL1/519/23/0

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

Strojírny a stavby Třinec a.s.
Průmyslová 1038
739 61 Třinec - Staré Město
Czechia

meets the requirements of the TNS-EN15085 certification scheme for the scope specified.
The scope of application can be found on the following page.

EN 15085-2 classification level CL1
in the type of activity P

validity: 2023-06-21 until 2026-06-21

date of issue: 2023-06-21
File number: 8120534159
Customer number: TN5196

Lead auditor: Dipl.-Ing. REMIŠOVÁ

Digitally
TUVNORD signed by
Rohardt Sven

Dipl.-Ing. (FH) ROHARDT
certification body



Scope of the certificate

TÜVNORD/15085/CL1/519/23/0

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2 1.2	t = 3 - 100 mm t = 6 - 24 mm	BW FW
135	1.2 1.2 8.1	t = 3 - 80 mm D ≥ 44,5 mm t ≥ 5 mm t = 15 - 160 mm	BW FW BW, T-joint
136	1.2 1.2 8.1	t = 3 - 60 mm D ≥ 177,8 mm t = 7,5 - 30 mm t = 3 - 12 mm	BW FW BW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Zbigniew Zaremba, Level A (EWE)

born: 1971-12-28

1st deputy(ies) of the responsible welding coordinator(s):

Marek Blahoňovský, Level A (IWE)

born: 1975-03-17

Others deputies:

Tomáš Trombik, Level B (EWT)
Petr Michálek, Level B (EWT)

born: 1980-08-07
born: 1974-04-03

Remarks:

General provisions:

The General Terms and Conditions of the TÜV NORD Systems GmbH & Co. KG apply in the currently valid version. To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD Group master certificate is necessary: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

