



CERTIFICATE EN 1090-2

Strojírny a stavby Třinec, a.s.
Průmyslová 1038, Staré Město
CZ-739 61 Třinec
Legal entity No.: 47674539

**Certification Body No. 3170, accredited by CAI (ČIA, o.p.s.)
according to ČSN EN ISO/IEC 17065:2013**


hereby confirms that the company has been examined and fulfils the requirements of welding process within the following scope of certification according to ČSN EN ISO/IEC 17067:2014 – Scheme ev. No. TNCZ-CS1090-01, rev.1:

Production and assembly of steel structures, road and railway bridges to execution class EXC 3 acc. to EN 1090-2 and requirements of TKP chapter 19 A

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|--------------------------------|--|
| Welding processes: | 111 (SMAW), 135 (GMAW), 136 (GMAW), 138 (GMAW), 141 (GTAW), 121 (SAW) acc. to EN ISO 4063 |
| Base materials: | Material group 1.1, 1.2, 3.2, 5.1, 6.2, 8.1, 8.2 acc. to ISO TR 15608 within a scope of qualified WPQR |
| Welding supervision: | Zbigniew Zaremba, born: 28.12.1971, qualification EWE, C*/, internal |
| Deputy: | Marek Blahoňovský, born.: 17.3.1975, qualification IWE, C*/, internal |
| Test No: | 5419008/07 |
| Certificate awarded on: | 28.06.2023 |
| Valid until: | 27.06.2026 |
| Registration number: | 1090/005/23 |



Prague, 30.06.2023


Ing. Tamara Remišová
COV TÜV NORD Czech, s.r.o.

* / Qualification of welding supervision in accordance with a document EA 6/02 M:2013, EN ISO 14731
Details and conditions of validity of the certificate are defined in Annex 1, which is an integral part of the certificate.

Certificate No.: 1090/005/23, Annex No.1

The level of competence for welding supervision personnel is in accordance with the ČSN EN ISO 14731:2020 standard, namely:

- Complex level - "C" - Article 6.2.2

Other activities outside the field of welding:

- shape cutting of sheet metal, chip machining, bending, blasting, surface treatment

Product standards: EN 1090-2

General requirements:

The conditions meet the requirements of the EN 1090-2 (3) standard in the relevant execution class EXC 2, 3, 4

1. The certificate of conformity must be used only for the purposes for which it was issued.
2. The certified product must be permanently in accordance with the technical specification.
3. In accordance with ČSN EN ISO/IEC 17065, the holder of the certificate is obliged to:
 - a) inform the certification body about all changes, i.e. product or production process modification, material changes, changes to the production management system, which affect the conformity of the certified product;
 - b) notify the certification body of changes in ownership, structure or management;
 - c) keep records of all complaints regarding non-compliance of the certified product with the requirements of the relevant standard;
 - d) take appropriate measures to eliminate the discrepancy and document the measures taken;
- e) submit the above-mentioned records of complaints to the certification body upon request;
- f) enable the certification body to carry out periodic supervision during the period of validity of the certificate.
4. The certification body carries out a repeated evaluation of the product in the event that there are changes affecting the properties of the product, a change in technical specifications or significant changes in the ownership, structure or management of the organization.
5. The certification body announces changes to certification requirements.
6. The validity of this certificate is subject to a positive evaluation of the results of the inspections contained in the reports of the certification body and handed over to the certificate holder.
7. The applicant has the right to appeal against this certificate to COV 3170/TÜV NORD Czech s.r.o. within 15 days from the date of delivery of this certificate.

Certificate revocation

In order to cancel the validity of the certificate, the company must confirm the cancellation in writing to the certification body.

If a valid certificate should be extended, it is necessary to apply to the certification authority for an extension at least **2 months** before the expiration date.

Distribution list:

1. Customer
2. Documents